

TÜV SÜD Czech s.r.o.

Notified body for pressure equipment (2014/68/EU)
Notified body 1017



Czech

1 Welder's qualification test certificate

- 2 Certificate No.: 11.481.952
- 3 Designation(s): **ISO 9606-1 111 T BW/FW FM4 B s12 D50 H-L045 ss nb**
- 4 WPS-Reference: 01/18
5 Examining body: TÜV SÜD Czech
- 6 Welder's name: **Martin BEJLEK**
- 7 Identification: 206987820
- 8 Method of identification: Identity card
- 9 Date and place of birth: 1977-04-19, Hořovice
- 10 Employer: OSVČ
- 11 Code / testing standard: PED 2014/68/EU, EN ISO 9606-1

12 Supplementary fillet weld test: Yes

13 Job knowledge: Acceptable

14	Test piece	Range of qualification
15	Welding process(es); 111 MMA / SMAW	111
16	Transfer mode -	-
17	Product type (plate or pipe) T Pipe (Tube)	T, P, Pipe branch >=60°
18	Type of weld BW Butt weld	BW, FW
19	Parent material group(s) 6	1 to 11
20	Filler material group(s) FM4	FM1, FM2, FM3, FM4
21	Filler material typ(s) B	B, A, RA, RB, RC, RR, R. Root only B
22	Shielding gas / flux -	-
23	Auxiliaries -	-
24	Type of current and polarity DC+ (= +)	-
25	Material thickness t (mm) -	FW: >=3,0 mm
26	Deposited thickness (mm) 12.0 (>= 3 Layers)	>= 3.0 mm
27	Outside pipe diam. (mm) 50.0	>= 25.0 mm
28	Welding position(s) H-L045 (6G)	BW: All except PG (Vd); FW: PA, PB, PC, PE, PF
29	Weld details ss nb	ss (nb, mb, gb, fb), bs
30	Multi layer / single layer FW: sl	FW: sl, ml

31 Additional information:
Parent metal: X10CrMoVNB9-1. Filler: FOX C9 MV

32	Type of tests	Performed and accepted	Not tested
34	Visual testing	X	-
35	Radiographic testing	X (BW)	-
36	Fracture test	X BW,FW	-
37	Bend test	-	X
38	Notch tensile test	-	X
39	Macroscopic examination	-	X
40	Additional tests	-	X

Name and Signature: Ing. Martin Glasi

TÜV SÜD Czech s.r.o.

Revalidation Place, date: Ústí nad Labem, 2018-01-22
method: Date of welding: 2018-01-19
9.3 a Validity until: 2021-01-18

41 Revalidation for qualification by examiner or examining body for the following 2 years (refer to 9.3 b)

Confirmation of the validity by welding coordinator / examiner or examining body for the following 6 months (refer to 9.2)

42	Date	Signature	Position or title

Date	Signature	Position or title

43 TÜV SÜD Czech s.r.o., Novodvorská 994/138, 142 21 Praha 4, Phone: +420 239 046 800, Fax: +420 239 046 805

Übersetzung des Formblattes auf der Rückseite * Translation of printed text on the reverse side * Traduction des rubriques imprimés au verso * Překlad textu na druhé straně certifikátu
Created with WelderCert - 8.60716 1205



Czech

1 Welder's qualification test certificate

- 2 Certificate No.: 11.481.953
- 3 Designation(s): **ISO 9606-1 141 T BW/FW FM4 S s12 D50 H-L045 ss nb**
- 4 WPS-Reference: 03/18 Examining body: TÜV SÜD Czech
- 5
- 6 Welder's name: **Martin BEJLEK**
- 7 Identification: 206987820
- 8 Method of identification: Identity card
- 9 Date and place of birth: 1977-04-19, Hořovice
- 10 Employer: OSVČ
- 11 Code / testing standard: PED 2014/68/EU, EN ISO 9606-1

- 12 Supplementary fillet weld test: Yes
- 13 Job knowledge: Acceptable

14	Test piece	Range of qualification
15 Welding process(es);	141 TIG / GTAW	141, 142, 143, 145
16 Transfer mode	-	_____
17 Product type (plate or pipe)	T Pipe (Tube)	T, P, Pipe branch >=60°
18 Type of weld	BW Butt weld	BW, FW
19 Parent material group(s)	6	1 to 11; 142 only 6
20 Filler material group(s)	FM4	FM1, FM2, FM3, FM4
21 Filler material typ(s)	S	S, M, nm. Root only S
22 Shielding gas / flux	EN ISO 14175-11	_____
23 Auxiliaries	EN ISO 14175-11	_____
24 Type of current and polarity	DC- (= -)	_____
25 Material thickness t (mm)	-	FW: >=3,0 mm
26 Deposited thickness (mm)	12.0 (>= 3 Layers)	>= 3.0 mm
27 Outside pipe diam. (mm)	50.0	>= 25.0 mm
28 Welding position(s)	H-L045 (6G)	BW: All except PG (Vd); FW: PA,PB,PC,PE,PF
29 Weld details	ss nb	ss (nb, mb, gb, fb), bs
30 Multi layer / single layer	FW: sl	FW: sl, ml

31 Additional information:
Parent metal: X10CrMoVNb9-1. Filler: C9 MV-IG

32	Performed and accepted	Not tested
33 Type of tests		
34 Visual testing	X	-
35 Radiographic testing	X (BW)	-
36 Fracture test	X BW,FW	-
37 Bend test	-	X
38 Notch tensile test	-	X
39 Macroscopic examination	-	X
40 Additional tests	-	X

Name and Signature: Ing. Martin Glasl

TÜV SÜD Czech s.r.o.

Revalidation Place, date: Ústí nad Labem, 2018-01-22
 method: Date of welding: 2018-01-19
 9.3 a Validity until: 2021-01-18

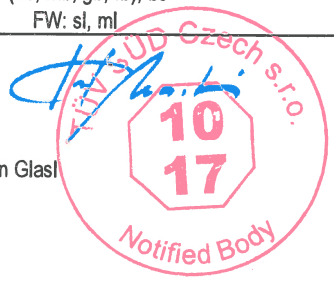
41 Revalidation for qualification by examiner or examining body for the following 2 years (refer to 9.3 b)

Confirmation of the validity by welding coordinator / examiner or examining body for the following 6 months (refer to 9.2)

Date	Signature	Position or title
N/A		

Date	Signature	Position or title

43 TÜV SÜD Czech s.r.o., Novodvorská 994/138, 142 21 Praha 4, Phone: +420 239 046 800, Fax: +420 239 046 805
 Übersetzung des Formblattes auf der Rückseite × Translation of printed text on the reverse side × Traduction des rubriques imprimés au verso × Překlad textu na druhé straně certifikátu
 Created with WelderCert - 8.60716 1206





1 Welder's qualification test certificate

- 2 Certificate No.: 11.481.954
 3 Designation(s): **ISO 9606-1 141 T BW/FW FM5 S s1.5 D33 H-L045 ss nb**
 4 WPS-Reference: 05/18
 5 Examining body: TÜV SÜD Czech
 6 Welder's name: **Martin BEJLEK**
 7 Identification: 206987820
 8 Method of identification: Identity card
 9 Date and place of birth: 1977-04-19, Hořovice
 10 Employer: OSVČ
 11 Code / testing standard: PED 2014/68/EU, EN ISO 9606-1

- 12 Supplementary fillet weld test: Yes
 13 Job knowledge: Acceptable

14	Test piece	Range of qualification
15 Welding process(es);	141 TIG / GTAW	141, 142, 143, 145
16 Transfer mode	-	-
17 Product type (plate or pipe)	T Pipe (Tube)	T, P, Pipe branch >=60°
18 Type of weld	BW Butt weld	BW, FW
19 Parent material group(s)	8.1	1 to 11; 142 only 8
20 Filler material group(s)	FM5	FM5
21 Filler material typ(s)	S	S, M, nm, Root only S
22 Shielding gas / flux	EN ISO 14175-11	-
23 Auxiliaries	EN ISO 14175-11	-
24 Type of current and polarity	DC- (= -)	-
25 Material thickness t (mm)	-	FW: 1,5 to 3,0 mm
26 Deposited thickness (mm)	1.5 (2 Layers)	1.5 to 3.0 mm
27 Outside pipe diam. (mm)	33.0	>= 25.0 mm
28 Welding position(s)	H-L045 (6G)	BW: All except PG (Vd); FW: PA,PB,PC,PE,PF
29 Weld details	ss nb	ss (nb, mb, gb, fb), bs
30 Multi layer / single layer	FW: sl	FW: sl, ml

- 31 Additional information:
 Parent metal: 1.4301. Filler: OK Tigrod 308L

32	Performed and accepted	Not tested
33 Type of tests		
34 Visual testing	X	-
35 Radiographic testing	X (BW)	-
36 Fracture test	X BW,FW	-
37 Bend test	-	X
38 Notch tensile test	-	X
39 Macroscopic examination	-	X
40 Additional tests	-	X

Name and Signature: Ing. Martin Glasl

TÜV SÜD Czech s.r.o.

Revalidation Place, date: Ústí nad Labem, 2018-01-22
 method: Date of welding: 2018-01-19
 9.3 a Validity until: 2021-01-18

Confirmation of the validity by welding coordinator / examiner or examining body for the following 6 months (refer to 9.2)

- 41 Revalidation for qualification by examiner or examining body for the following 2 years (refer to 9.3 b)

42	Date	Signature	Position or title

42	Date	Signature	Position or title

- 43 TÜV SÜD Czech s.r.o., Novodvorská 994/138, 142 21 Praha 4, Phone: +420 239 046 800, Fax: +420 239 046 805
 Übersetzung des Formblattes auf der Rückseite * Translation of printed text on the reverse side * Traduction des rubriques imprimés au verso * Překlad textu na druhé straně certifikátu
 Created with WelderCert - 8.60716 1207

